

*Wisdom*



*YOUNG*



# Liben Play

Play and the wisdom of play



*Dream*



*Passion*





# Company Profile



# About Us



Founded in 2011, Liben Group Corporation is located in Qiaoxia town of Wenzhou which is well known as “The Capital of Playground Equipment in China”. With total investment 50 million USD, we have dedicated to the research, development, manufacture, sales and service of playground equipment. We are pursuing our ultimate goal of making “Liben” a famous brand on a global range.



## “Liben”

Liben is divided in two characters in Chinese “立 (Li)” and “本 (ben)”. It is quoted from a very famous saying of The Analects of Confucius, that is “君子务本，本立而道生”， which means “the gentleman works hard on the basic principles, thereafter comes morality”.

# Team



## Mr. Zhang Changyi—Chairman

1993-2011

Chairman of Yonglang Group Corporation

2011 till now

Chairman of Liben Group Corporation

2005-2015

President of Wenzhou Toy Association for two consecutive terms.

Vice President of China Toy, Infant and Child Products Association

The representative of 12<sup>th</sup> National People's Congress of Wenzhou



Management Team



Management Meeting



# Team

Introduction

Team

Products

Catalogs



## Sales Team



## Production Team



## R&D Team

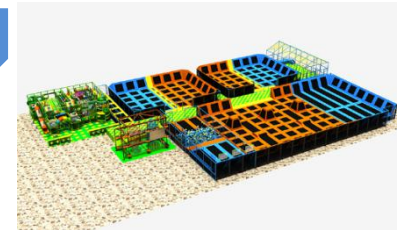


# Products



Outdoor Playground

Apply to: Schools, City Parks, Gardens, Residential communities, etc.



Trampoline Park

Apply to: Indoor theme parks, Shopping mall center, etc.



Indoor Playground

Apply to: Kids indoor amusement park, Kids learning center, etc.



Fitness Equipment

Apply to: Residential communities, schools, garden/backyard, etc.

Liben Group

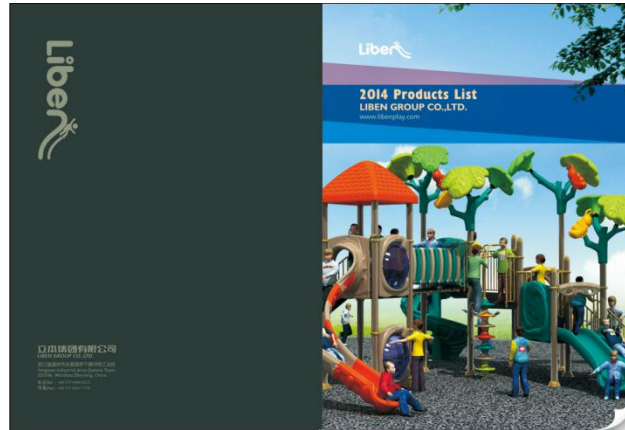
# Catalogs

Introduction

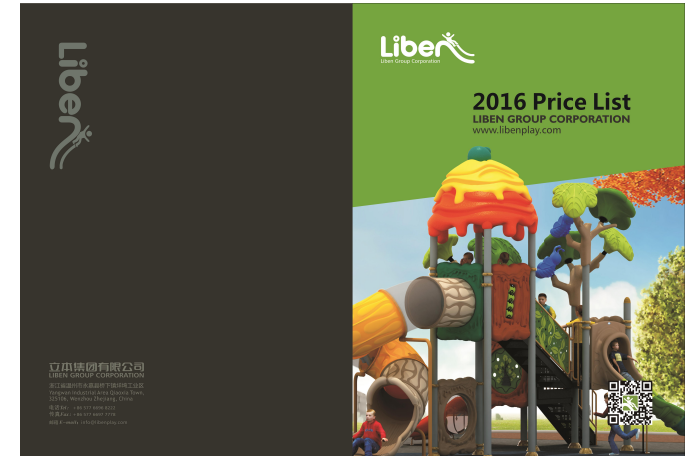
Team

Products

Catalogs



2014 Catalog



2016 Pricelist



Liben Trampoline Park



Preschool Education Products



# Outdoor Playgrounds







# Liben Outdoor Playgrounds

— *Play and the Wisdom of Play* —



Nature Tree



Dream Sky



Jazz Music



Qing Series



Straw House



Happy Dynamic Space



Pirate Ship



Nature Series



Fruit Series



Classic Series



Woods Series



Fairy Tale

**Material:**

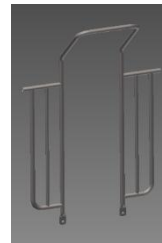
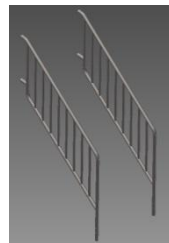
1. Plastic Parts: LLDPE, Roto-moulding
2. Metal Parts: Galvanized Steel Pipe
3. Deck&Staircase: Steel sheet, Color powder coating or PVC coating.

**Parameters**

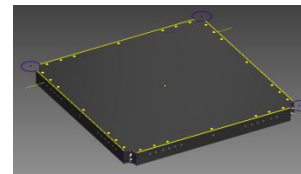
1. Post:  $\varnothing$  114\*2.0 galvanized steel pipe (diameter 114mm, thickness 2mm)
2. Handrail, guardrail, etc:  $\varnothing$  60\*2.0、 $\varnothing$  48\*2.0、 $\varnothing$  38\*2.0、 $\varnothing$  32\*2.0、 $\varnothing$  25\*1.2
3. Plastic parts: Slide thickness: 8-10mm; Panel: 5-7mm; Roof: 4-6mm



Post



Handrail



Platform/Deck



Staircase



Slide



Panel



Roof





## Metal Parts

### Raw Material — Galvanized Steel Pipes



## Production Process



Cutting



Curving



Welding



Polishing



Sand Blasting



Color coating



## Plastic Parts

**Raw Material — LLDPE (Linear Low-density Polyethylene)**



## Production Process



LLDPE



Color Mixing



Loading in Mould



Roto-molding



Demoulding



Deburring

## Deck/Staircases

### Raw Material — Steel Sheets





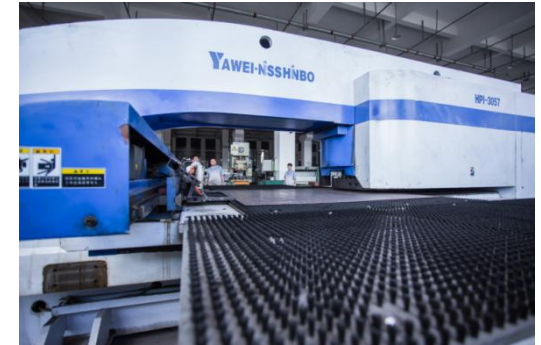
## Production Process



Metal Sheets



Cutting



Punching



Curving



Welding

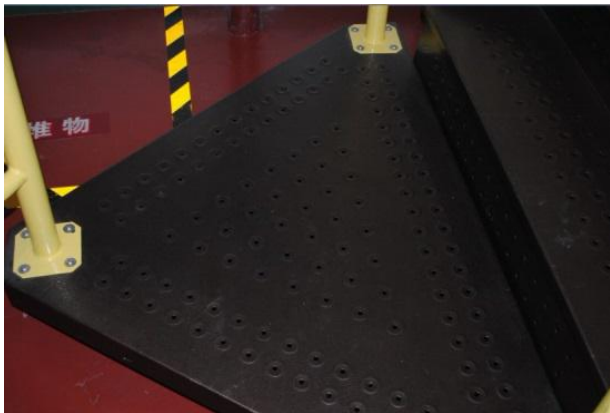


Decks/Staircases

## Color Powder Coating VS. PVC Coating



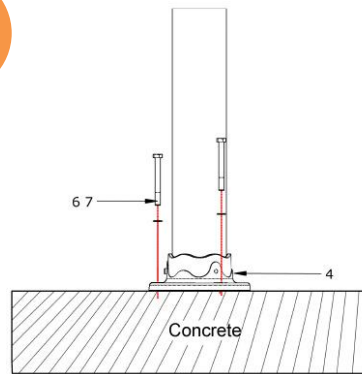
VS.





## Mounting Type

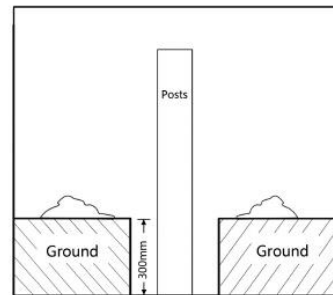
1



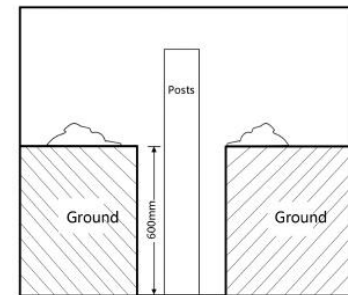
1. Surface mount type

For hard ground, like concrete,  
Choose surface mount type.

2



Underground 300mm



Underground 600mm  
(extra cost)

2. Underground type: lengthen the  
posts (300mm or 600mm longer)

For soft ground, like grass ground,  
Choose underground type.



## Order FAQ



# FAQ

Certificates

Incoterm

Installation

Warranty

After-sales

## GS Certificate Issued by TUV SUD

Product Service

**CERTIFICATE**  
No. Z1A 12 04 78189 002

**Holder of Certificate:** Wenzhou Xueer Toy Co., Ltd.  
Yangwan Industrial Zone, Qiaoxia, Yongjia  
325108 Wenzhou City, Zhejiang Province  
PEOPLE'S REPUBLIC OF CHINA

**Factory(ies):** 75643

**Certification Mark:** 

**Product:** Playground equipment  
Outdoor Playground Equipment

**Model(s):** LE-T001

**Parameters:**  
Length x Width x Height (mm): 7327.5 x 2074 x 3557  
Weight (kg): 542  
Maximal falling height (mm): 1500

**Tested according to:** EN 1176-1:2008  
EN 1176-3:2008

The product meets the safety and health requirements of the German Product Safety Act section 20 to 22 ProdSG. The certification marks shown above can be affixed on the product. It is not permitted to alter the certification marks in any way. In addition the certificate holder must not transfer the certificate to third parties. This certificate is valid until the listed date, unless it is cancelled earlier. See also notes overleaf.

**Test report no.:** 885001116201  
**Valid until:** 2017-04-18

**Date:** 2012-04-19 (Tian Chen)

Page 1 of 1

TUV SUD Product Service GmbH · Zertifizierungsstelle · Ridlerstraße 65 · 80339 München · Germany

Page 1 of 45

**TEST REPORT**  
**EN 1176-1:2008**

Playground equipment and surfacing - Part 1: General safety requirements and test methods

Report reference No.:	88.500.11.182.01 Part I
Date of issue:	2012-03-21
Project handler:	Wang Gang
Testing laboratory:	TUV SUD Product Service GmbH
Address:	Hamburg Branch, Sylvesterallee 2, 22525 Hamburg, Germany
Testing location:	Yangwan Industrial Zone, Qiaoxia, Yongjia, 325108 Wenzhou City, Zhejiang Province, P.R. China
Applicant:	Wenzhou Xueer Toy Co., Ltd.
Client number:	78189
Address:	Yangwan Industrial Zone, Qiaoxia, Yongjia, 325108 Wenzhou City, Zhejiang Province, P.R. China
Contact person:	Mr. Wang Yongbao
Standard:	This TUV SUD test report form is based on the following requirements: EN 1176-1:2008
TRF originated by:	Jiangsu TUV Product Service Ltd. Beijing Branch, Mr. Wang Gang
Copyright blank test report:	This test report is based on the content of the standard (see above). The test report considered selected clauses of the a.m. standard's and experience gained with product testing. It was prepared by TUV SUD Product Service GmbH. TUV SUD Group takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.
Test procedure:	<input checked="" type="checkbox"/> GS <input type="checkbox"/> TUV Mark, <input type="checkbox"/> EU-Directive, <input type="checkbox"/> without certification
Non-standard test method:	N/A
National deviations:	N/A
Number of pages (Report):	45
Number of pages (Attachments):	N/A
Compiled by: Wang Gang (+ signature)	Approved by: Chen Tian (+ signature)

Test Report TUV\_EN 1176-1:2008 Rev. 00

Liben playgrounds are designed and manufactured in compliance with European Norm (EN1176-1:2008) so as to minimize the injury hazards during play. We are very committed to selling only high quality products as we understand how critical it would be to the business of our customers.

# ISO9001 & ISO14001 & OHSAS18001

## FAQ

### Certificates

### Incoterm

### Installation

### Warranty

### After-sales



## China Quality Certification



# FAQ

Certificates

Incoterm

Installation

Warranty

After-sales

Port of Loading: Ningbo

Incoterm: FOB Ningbo

Payment term: 30% prepayment before production, 70%  
balance before shipment

Lead time: 10-20 days (production time)

Shipping period and cost: Pls advise the port of destination.



# FAQ

Certificates

Incoterm

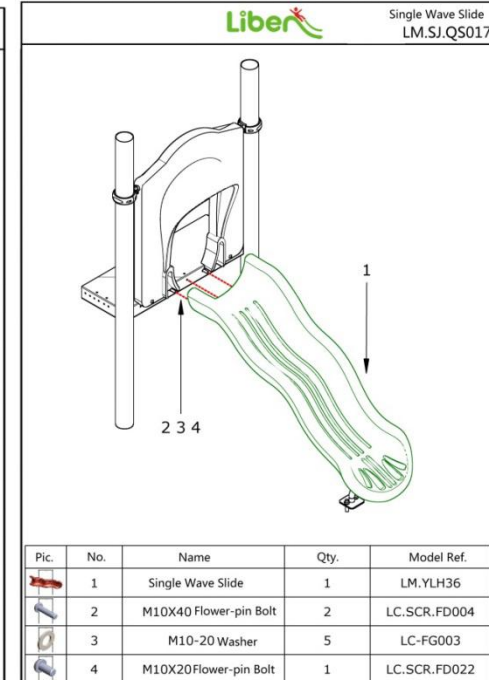
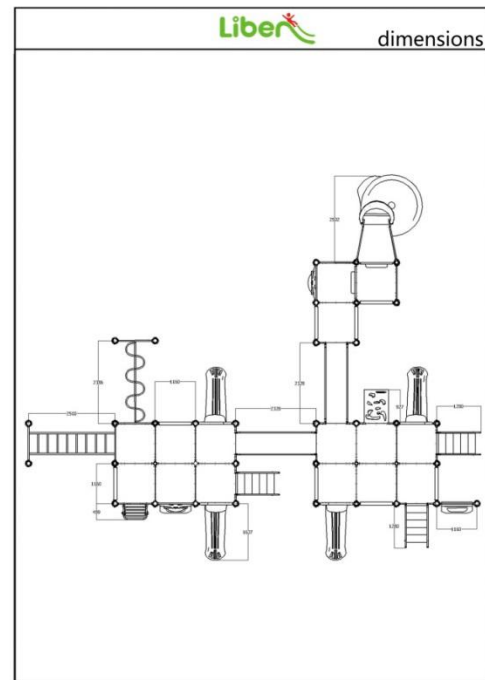
Installation

Warranty

After-sales

## Assembly Instructions (sample)

Liber components list				
pic.	No.	Name	Qty	Model Ref.
	1	Square Deck	15	LM.PT001
	2	S-shaped Scaling Ladder	1	5.LE.M9.503.241.01
	3	7-Shaped Handrail	3	LM.SJ.TL004
	4	Square Deck	4	LM.SJ.SD007
	5	114 Panel Pole	4	LM.SJ.TL007
	6	(2320) Arched Metal Bridge	2	LM.SJ.TT017
	7	Single Slide Panel	4	LM.SJ.SM008
	8	Single Wave Slide	4	LM.SJ.QS017
	9	Oblique Panel	8	LM.SJ.SM037
	10	(300H) Deck Connection Plate	1	LM.ML012
	11	Spiral Slide Set	1	LM.SJ.QS024.01
	12	(450H) Deck Connection Plate	1	LM.ML013
	13	Scaling Ladder Frame	2	LM.SJ.TD011
	14	(900H) Staircase Set	3	LM.SJ.TT005
	15	Metal Scaling	2	LM.SJ.TL002
	16	QQ Panel	2	LM.SJ.SM039
	17	90 Plastic Climbing	1	LM.SJ.SQ004
	18	Scaling Ladder	1	LM.SJ.TY003
	19	Bench Panel	1	LM.SJ.SM040
	20	(900H) Metal Ladder Set	1	LM.SJ.TD001.900



We provide detailed assembly instructions to make sure that our customers could Install the playgrounds on their own.

# FAQ

Certificates

Incoterm

Installation

Warranty

After-sales

## WARRANTY



Liben Group Corporation warrants its products to the original customer to be free from structural failure due to defect in materials or workmanship during normal use and installation in accordance with our published specifications. Liben outdoor playgrounds are designed and manufactured to high quality standards. If properly used, monitored and well-maintained, they will provide years of fun experience for our customers. The warranty shall commence on the date the playground is received by the customer and terminate at the end of the period stated. Liben should not be responsible for the failures resulted from vandalism, misuse, neglect, accident or unauthorized addition or substitution of parts.

# FAQ

Certificates

Incoterm

Installation

Warranty

After-sales

## AFTER-SALES SERVICE

Liben aftersales service should commence on the date of delivery. Our professional staff will contact customer to know the installation and service condition of our products. Liben should offer free maintenance service if there's any quality failure (failures caused by vandalism, misuse, etc. not included) within the warranty.

Liben should offer paid services after the expiry of the warranty. We will charge for labor cost, material cost, etc. with the authorization of customer.





**Gallery**



Liben Footprints  
Around the World

Project in Poland





# Liben Footprints Around the World

## Project in Palestine

Friendship



Fun

Naughty



*Liben Footprints  
Around the World*

**Project in Canada**





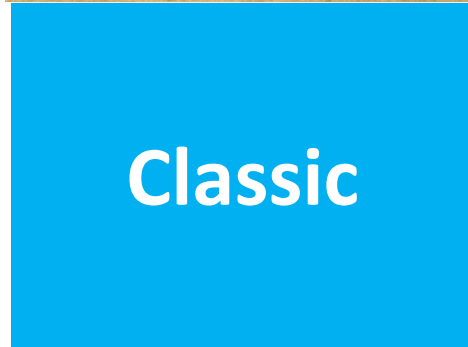
# Liben Footprints Around the World

## Project in South Africa

Novelty



Nature



Classic

Liben Footprints  
Around the World

Project in Myanmar





Liben Footprints  
Around the World



**Puerto Rica**



**Costa Rica**



**America**



**Vietnam**



**Norway**



**Philippines**



*Liben Footprints  
Around the World*

**Project in Malta**





# Liben Footprints Around the World

## Project in Australia

Learn



Exercise



Challenge



*Liben Footprints  
Around the World*

**Project in Kenya**





Liben Footprints  
Around the World



**German**



**Italy**



**Russia**



**Colombia**



**Cambodia**



**Thailand**



Liben Footprints  
Around the World

Project in Chile



The letters 'O' and 'E' are rendered in a bold, white, sans-serif font. The 'O' is a simple, rounded shape. The 'E' is stylized with a horizontal top bar and a bottom bar that curves slightly to the right. The background is a solid orange color.

**Go Global**

The letters 'U' and 'S' are rendered in a bold, white, sans-serif font. The 'U' is a simple, rounded shape. The 'S' is stylized with a thick, rounded body and a curved tail. The background is a solid orange color.





DEAL



FSB



IAAPA



DEAL



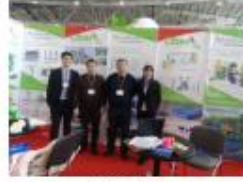
Canton Fair



FSB



RAAPA



RAAPA



RAAPA



EAS



EAS

2011

2012

2013

2014

2015

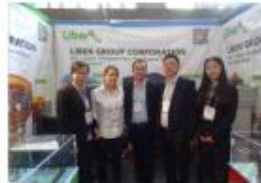
2016



SALEX



NRPA



EAS



FSB



Canton Fair



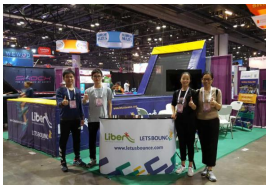
GALABAU



GALABAU



RAAPA



IAAPA









Contact Name: Loic Hoo  
Email: [exp09@libenplay.com](mailto:exp09@libenplay.com)  
Tel: 0086 0577 66967759  
Cell: 86 18767781009  
Skype: libenexp09  
WhatsApp: 0086 18767781009  
Fax: + 86 577 6697 7778



Look forward to our cooperation  
in the near future!